



HONING UNIT with **GREAT EXPANSION**

model: **COR 420 S**

DIAMETER RANGE: Ø 42,0 – 70,0 mm (1.496” – 2.755”)



Honing unit for diameters included between 42 mm and 70 mm. The rack expansion system allows to use just only **TWO STONE SETS**, from 80 mm length, to cover all size range.

Each stone sets is composed by **TWO (2) STONE** plus **TWO (2) GUIDE – SHOES**

Unique of its kind, this mandrel can be assembled with **DOUBLE STONE SETS**, named **ED2 - ED3**, particularly suitable to hone motorcycle cylinders with radial openings very large, small and medium-sized connecting rods.

The drive connection size 45 mm (1.771”) allows to use the mandrel on each kind of horizontal honing machines produced by us and on many others machines of other builders.

There are available abrasives for roughness and finishing for all materials. There are available **DIAMOND STONES** for **NICKEL PLATED** cylinders.

HONING UNIT	DIAMETER RANGE		STANDARD STONE SETS STANDARD	DOUBLE STONE SETS	STONE LENGTH	
	mm	inches			mm	in
COR420 SU	42,0 – 53,0	1.496 – 2.086	E2		80	3.937
	52,0 - 70,0	2.047 – 2.755	E3			
	44,0 – 53,0	1.732 – 2.086		ED2		
	52,0 – 70,0	2.047 – 2.755		ED3		

Photo Gallery:

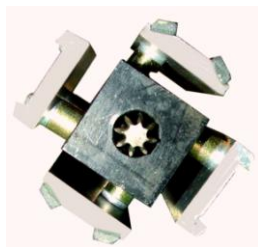
E2, E3 set Outline



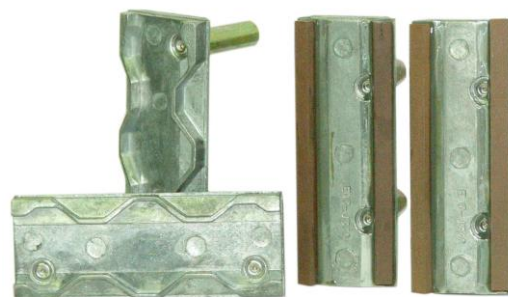
Stone set type ED2



ED2, ED3 sets Outline



DIAMOND STONE type ED3



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DEALER