


EQUIPMENT for HONING MANDRELS

model: CORRECT630 S-M

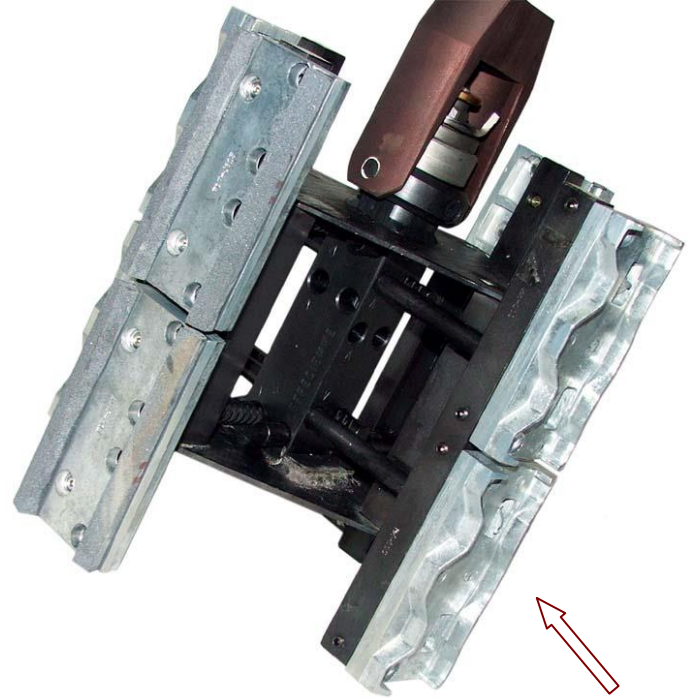
Size Ø 115 – 520 mm (4.52” – 20.47”)

 The equipment composed by " **ST** holders" and "Master Holder set" type "**M**" (Single Length) or Double Length "**MM**", can be mounted on all mandrels type **CORRECT 630** with automatic expansion (S) or manually expansion (M). This makes it possible to increase the capacity of the mandrel up to a diameter of 520 mm.

The equipment listed in the table below is used with STANDARD stone set type **F7** and / or with DOUBLE stone set, type **FD7**.

The Master Holder set **MM** - DOUBLE LENGTH - require TWO stone sets and are used when you need to overcome any interruption in the hole. Each set of Master Holder, consists of two holders for stones plus two holder for guide-shoes.

The "Stone Support **ST**", are required to give rigidity to the assembled mandrel when the hole has a diameter greater than 175 mm.

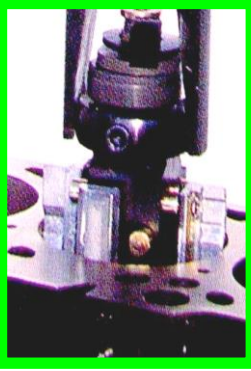


DOUBLE STONE SET type **FD7**

DIAMETER RANGE		STONE SUPPORT	MASTER HOLDER	
mm	in		SINGLE LENGTH	DOUBLE LENGTH
115 (*) – 175		None	M 90 (*)	
135 (**) – 175		None		MM90 (**)
165 - 225		ST100	M100	MM100
222 - 300		ST110	M110	MM110
280 - 380		ST120	M120	MM120
356 - 450		ST130	M130	MM130
432 – 520		ST140	M140	MM140

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STONES DETS for HONING MANDRELS

model: CORRECT630 S-M

Size Ø 63 – 520 mm (2.48” – 20.47”)

COLUMN 1 → STANDARD STONE SETS: 2x STONE HOLDER plus 2x GUIDE SHOES

COLUMN 2 → DOUBLE STONE SETS: 2x STONE HOLDER plus 2x GUIDE SHOES

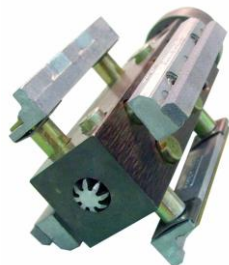
COLUMN 3 → DOUBLE STONE SETS: 2x STONE HOLDER without GUIDE SHOES

DIAMETER RANGE		STANDARD STONE SETS	DOUBLE STONE SETS	DOUBLE STONE SETS	STONE LENGTH	
mm	inches	1	2	3	mm	in
63,0 – 80,0	2.480 – 3.149	F4			100	3.937
70,0 – 95,0	2.755 – 3.740	F5				
95,0 – 139,0	3.740 – 5.472	F6				
115,0 – 520,0	4.527 – 20.472	F7				
63,5 – 83,0	2.500 – 3.267		FD4	FF4		
83,0 – 104,0	3.267 – 4.094		FD5	FF5		
102,0 – 142,0	4.015 – 5.590		FD6	FF6		
135,0 – 520,0	5.314 – 20.472		FD7	FF7		
63,0 – 80,0	2.480 – 3.149	G4			80	3.149
70,0 – 95,0	2.755 – 3.740	G5				
95,0 – 139,0	3.740 – 5.472	G6				
63,5 – 83,0	2.500 – 3.267		GD4	GG4		
83,0 – 104,0	3.267 – 4.094		GD5	GG5		
102,0 – 142,0	4.015 – 5.590		GD6	GG6		

Photo Gallery:



Stone Sets G4, G5, G6



Double Stone Sets
FD and GD



Stone Sets F4, F5, F6



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